

# 2024 INDUSTRY

# REVOLUTIONIZING THE FUTURE OF METAL CUTTING THROUGH INNOVATIVE SUSTAINABLE TECHNOLOGIES

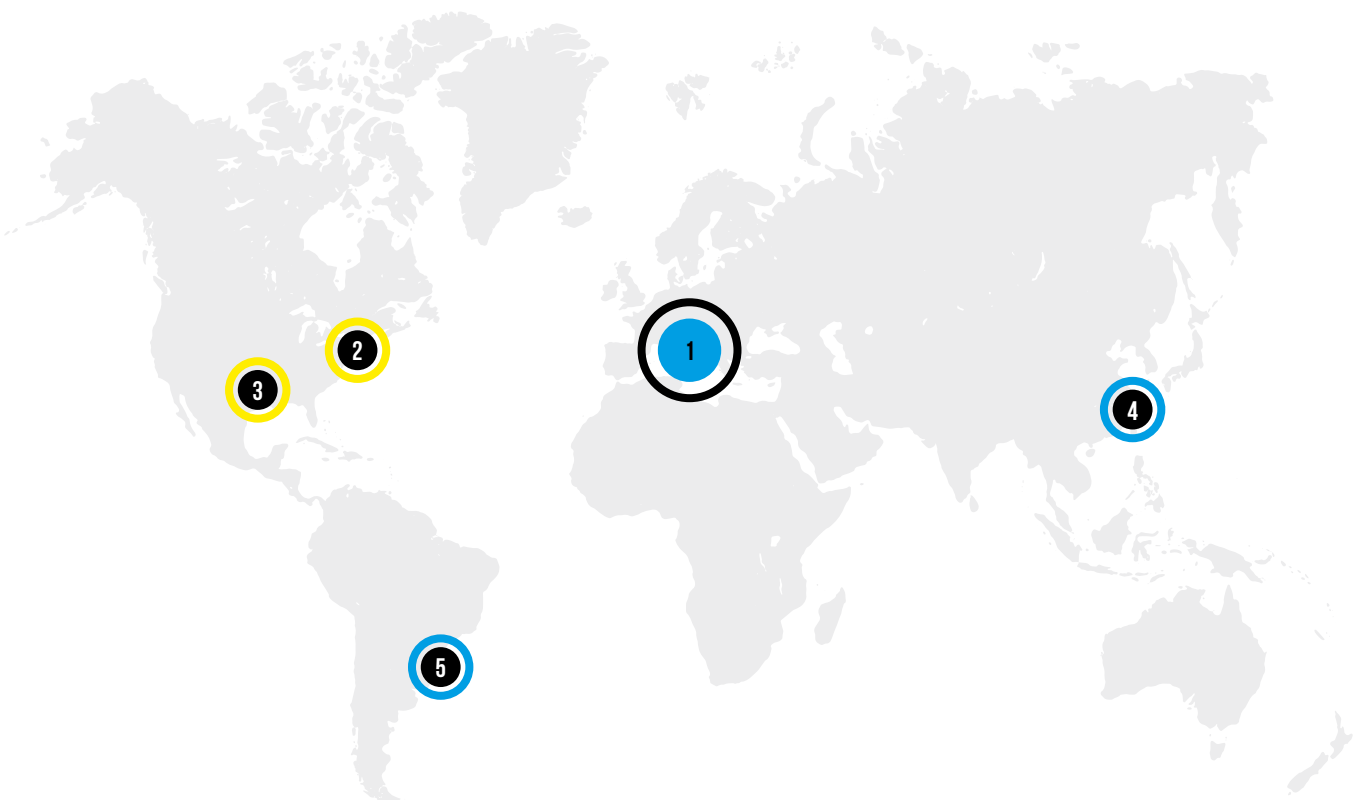
"... Our products and services for metal cutting are transforming the future of digital factory by offering a wide range of solutions to improve the efficiency and automation of production processes: this holistic approach has actually consolidated Industry 4.0 standards and is helping to define the new horizons of Industry 5.0 through programming and management, control and monitoring software applications, exclusive cutting cycles and integration services."

## MEP GROUP

We are specialized in the design and production of band and circular sawing machines for metal cutting that meet the most varied needs in the field of forming and chip removal of ferrous and non-ferrous materials.

Pioneer of digitalization in the sawing machine industry, the company has always attached the utmost importance to process automation in order to remain competitive in the market: **the wide range of sawing machines is made up of standard automation and digitalization solutions that can be enhanced with customized solutions according to customer needs.**

Moreover, as an all-round solutions provider, we offer **not only cutting-edge sawing machines and integrated services, but also high-tech peripheral devices and innovative accessories.**



**HYDMECH**

Woodstock, ON  
Canada



**HYDMECH inc.**

Conway, AR  
USA



**MEP SPA**

Pergola (PU)  
Italy



**MEP (SUZHOU)  
CO. LTD**

Suzhou P.R.  
China



**MEP DO BRASIL  
LTDA.**

São Paulo - SP  
Brazil



1964

Year of foundation

5

Headquarters in 4 continents

41000

smq of production plant

324

Employees

550

Distributors and dealers all over the world

120

Countries to which our products are distributed

114

Sawing machines models

400

Material Handling System solutions

100

Customized solutions manufactured annually

1000 x 2000

Maximum cutting capacity (mm)

5500

Machines manufactured annually

74 M


















Euro annual turnover



*"... Believing that digitalization is the key to remaining competitive in the market and improving the quality of products and services, our goal is to promote innovation and sustainable development by putting at the service of our customers solutions that integrate the knowledge gained during the digitalization process: actually, as part of our business strategy, we position ourselves as a pioneer in the digitalization of our processes and the continuous search for new technologies aimed at improving our efficiency, precision and productivity.*

*"... Digitalization, accelerated by the recent introduction of artificial intelligence, remains the beating heart of our operations, from the development and design of our products, to manufacturing and logistics, and we are convinced that the direct knowledge of digital technologies acquired through observation, use and daily practice is the differentiating element that allows us to perform best in the market by offering solutions suitable for every type of customer."*

# LEGEND

|   |                                     |   |                               |
|---|-------------------------------------|---|-------------------------------|
|    | <b>AUTOMATIC CUTTING CYCLE</b>      |    | <b>THREE-PHASE POWER</b>      |
|    | <b>SEMI-AUTOMATIC CUTTING CYCLE</b> |    | <b>SINGLE-PHASE POWER</b>     |
|    | <b>ELECTROHYDRAULIC</b>             |    | <b>CUTTING SPEED SELECTOR</b> |
|   | <b>ELECTROPNEUMATIC</b>             |   | <b>INVERTER MOTOR POWER</b>   |
|  | <b>ELECTROMECHANICAL</b>            |  | <b>MAX VICE OPENING</b>       |
|  | <b>FERROUS MATERIALS</b>            |  | <b>CUTTING ANGLE</b>          |
|  | <b>NON-FERROUS MATERIALS</b>        |  | <b>PROFILES</b>               |
|  | <b>CIRCULAR BLADE/BAND SIZE</b>     |  | <b>SOLIDS</b>                 |
|   |                                     |  | <b>SAWING MACHINE WEIGHT</b>  |

The manufacturer reserves the right to carry out modifications without notice.

The published photos may include non-standard details.



# SHARK

## THE WIDE RANGE OF BAND SAWING MACHINES

This type of sawing machines has been a revolution in the field of steel cutting because they allow the cutting of medium-large materials while maintaining a small footprint. The secret lies in the use of a band blade with variable teeth and a thickness ranging from 1mm to 3mm, thus allowing easier penetration and removal of the material and, at the same time, a proportionate structure of the machine. Thanks to all these characteristics, band sawing machines are extremely flexible in terms of both material sections and their toughness.

### SEMI-AUTOMATIC

In this case, the operator must set the machine, load the material and position it to the desired size. The sawing machine will then perform the cutting cycle automatically. This type of machine is mainly aimed at those who need to cut medium-large series of various materials.

### AUTOMATIC

The operator must set the machine, load the material and program it by entering the lengths to cut and the quantities. Some models require only the material loading since they are equipped with a software that, depending on the material, allows the auto-setting of both the machine and its cutting parameters. These models are also provided with the Kit Industry 4.0 Ready - IOT. Moreover, it is possible to develop customized solutions with automatic material loading/unloading systems.





# SHARK

## 652 SXI H 5.0 MANUAL MITERING

MITER CUTTING • METALS • TUBES • PROFILES • BEAMS



**SHARK 652 SXI H 5.0**, dual-column electrohydraulic semi-automatic band sawing machine to cut tubes, profiles and beams mitering from  $-60^{\circ}$  to  $+60^{\circ}$ . In the optional **AUTOMATIC MITERING** mode, saw head mitering is executed automatically.



### ABSOLUTE EFFICIENCY

- The automatic setting of the saw head upper position by means of a laser projector reduces programming time.
- The automatic alignment of the front blade guide head according to the dimension of the material to cut reduces setting time of the sawing machine.
- The hydraulic clamping system is equipped with two independent vices on the left and on the right of the saw blade, thus allowing to safely execute precise and burr-free angle cuts.
- The coolant flood underneath the cutting table avoids the accumulation of chips and downtimes during the chip removal.
- The vector inverter for infinite variable blade rotation speed from 15 to 150 m/min allows to adjust the saw blade rotation speed according to the type of material.

### EXCEPTIONAL FLEXIBILITY

- The electromechanical servo system for the dynamic blade tensioning allows its continuous self-adjustment, thus ensuring greater cutting precision and longer blade life.
- The **OPTIONAL** system of hydraulic pop-up rollers lifts the bar from the working surface to avoid any kind of contact with the material during loading and unloading.
- The adaptative saw head feed force according to the resistance encountered by the blade during the cut allows to perform cuts with excellent finishing in any condition, even in case of worn-out blade.
- The junction between the cutting vice and the vertical support of the front blade guide head reduces setting time of the sawing machine, thus allowing their automatic positioning according to the section to cut.



### MOTION OF THE SAW HEAD ON LINEAR GUIDES WITH PRELOADED BALL SCREW SLIDES

Motion of the saw head on linear guides with preloaded ball screw slides, powered by two hydraulic cylinders: 3-degree canted saw head suitable to cut the horizontal sides of bars or bundles.



### SAW HEAD MANUAL MITERING

Cutting angle is set by manual mitering of the saw head through a handle and servo control for hydraulic locking. Cutting angle showed on the display.



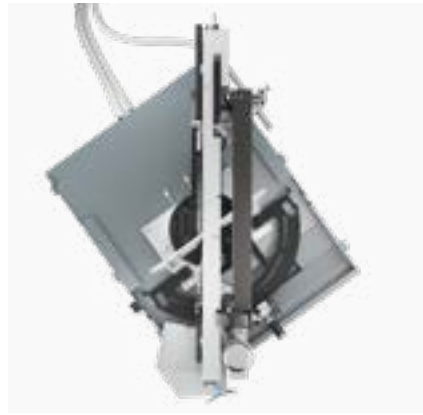
### SAW HEAD AUTOMATIC MITERING

With the optional AUTOMATIC MITERING (cutting angle programming from control panel with hydraulic locking of the saw head), the cutting angle is reached by means of a rack and chain transmission. Two cutting cycles are available: A) automatic cycle for single miter cuts; B) automatic cycle for 2 miter cuts to be executed alternatively.



### CAST-IRON STRUCTURE

Cast-iron structure to absorb vibrations and ensure maximum cutting stability and longer blade life.



### DESIGN ALLOWING COMPLETE RECOVERY OF THE COOLANT

Base and turning table designed to allow both a better chip removal from the working table and complete recovery of the coolant.



**WATCH THE VIDEO**

**OPTIONS FROM PAGE 34 - N° 02 - 03 - 04 - 11 - 85 - 99 - 104 - 105 - 128 - 129 - 130 - 131 - 135 - 136**

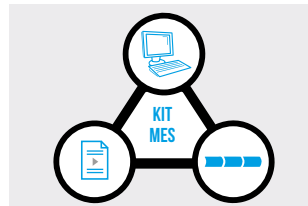
| mm          | kW  | m/min  | mm  | Cutting Angle |     |         |     | kg   |
|-------------|-----|--------|-----|---------------|-----|---------|-----|------|
|             |     |        |     | °             | mm  | mm      | mm  |      |
| 6700x41x1.3 | 9.2 | 15÷150 | 660 | -60°          | 250 | 250x450 | 250 | 2800 |
|             |     |        |     | -45°          | 400 | 400x450 | 400 |      |
|             |     |        |     | 0°            | 450 | 650x450 | 450 |      |
|             |     |        |     | +45°          | 400 | 400x450 | 400 |      |
|             |     |        |     | +60°          | 250 | 250x450 | 250 |      |

# OPTIONS SHARK



## OPTION N° 02

5 L emulsifiable oil pack



## OPTION N° 15

MePlan: Kit MES



## OPTION N° 03

Spray mist system



## OPTION N° 32

Vice pressure regulator



## OPTION N° 04

Bi-Metal band saw blade



## OPTION N° 34

Laser projector  
& work light



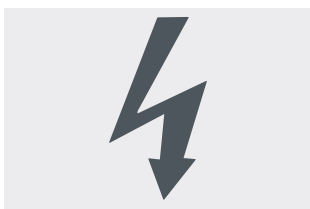
## OPTION N° 10

Supplementary foot pedal  
control with emergency stop



## OPTION N° 70

Roller conveyor  
KK530/1500 mm



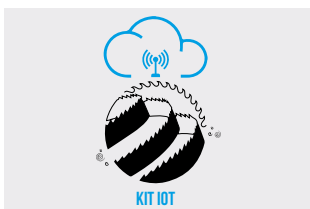
## OPTION N° 11

Voltage adaption for  
200-220V 50/60Hz  
three-phase



## OPTION N° 72

Roller conveyor  
KK330HD/1500 mm



## OPTION N° 14

Kit IoT Industry 4.0 Ready



## OPTION N° 73

Roller conveyor  
KK330/1500 mm





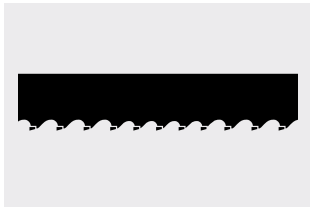
**OPTION N° 75**

Roller conveyor  
KK530/3000 mm



**OPTION N° 95**

Jaws to reduce remnant  
max. 30 mm



**OPTION N° 85**

TCT Bi-Metal band  
saw blade



**OPTION N° 96**

Fixed camera



**OPTION N° 91**

Hydraulic overhead  
bundlings  
350x350 mm



**OPTION N° 97**

Folding back doors



**OPTION N° 92**

Hydraulic overhead  
bundlings  
max. 460x460 mm



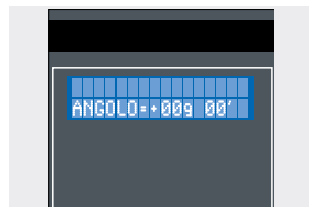
**OPTION N° 99**

Powered dredging  
chip conveyor



**OPTION N° 93**

Band saw blade  
deviation device



**OPTION N° 101**

Digital angle display



**OPTION N° 94**

Jaws to reduce remnant  
max. 25 mm



**OPTION N° 104**

Hydraulic POP-UP roller  
left



### OPTION N° 105

Hydraulic POP-UP roller right



### OPTION N° 114

Bar sensors to optimize remnant



### OPTION N° 107

CB 6001 - Automatic chute loading magazine



### OPTION N° 115

Bandsaw upgrade to 41 mm blade (in place of the standard blade of 34mm)



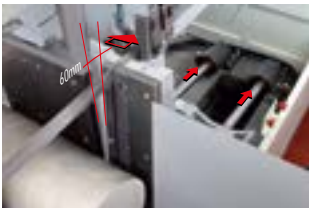
### OPTION N° 108

Hydraulic overhead bundlings for bundle cutting max. 660x660 mm



### OPTION N° 116

Bandsaw upgrade to 41 mm blade (in addition to the standard blade of 34mm)



### OPTION N° 109

Retractable fixed vice jaw



### OPTION N° 117

Adapter for unloading table



### OPTION N° 110

Kit blade speed 200 m/min (34-mm band)



### OPTION N° 118

Hydraulic overhead bundling for bundle cutting max. 510x180 mm



### OPTION N° 111

Kit blade speed 200 m/min (41-mm band)



### OPTION N° 119

Unloading table adapter



### OPTION N° 113

Hydraulic overhead bundlings equipped with vice to reduce remnant (only for multiple bars on one layer) max. 250x160 mm



### OPTION N° 120

Loading table adapter



### OPTION N° 124

Blade-guide heads coolant flow control device



### OPTION N° 131

Loading table adapter with motorized sliding rollers



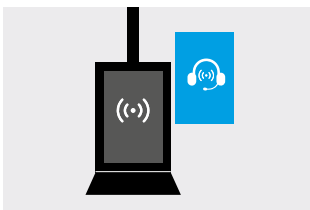
### OPTION N° 125

Remnant optimization kit (bar remnant held inside the cutting vice - good piece in the outfeed)



### OPTION N° 132

Stainless steel belt chip conveyor



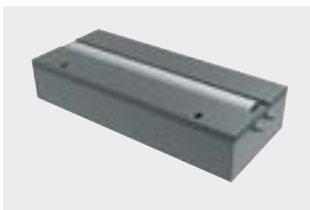
### OPTION N° 126

Wi-Fi remote service



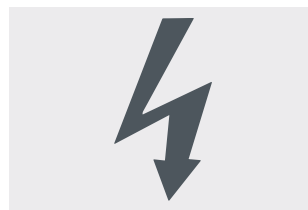
### OPTION N° 133

Kit for chip conveyor assembly on the left



### OPTION N° 127

Adapter for loading table



### OPTION N° 134

Adaption of voltage different from V.400-415 50Hz and V.480 60Hz



### OPTION N° 128

Adapter for unloading table with support



### OPTION N° 135

Roller conveyor KK730/1500 mm



### OPTION N° 129

Adapter for loading table with support



### OPTION N° 136

Roller conveyor KK730/3000 mm



### OPTION N° 130

Unloading table adapter with motorized sliding rollers

# CONVEYORS FOR SAWING MACHINES

|                         | ADAPTERS |           | KK IDLER ROLLER CONVEYORS |       |          |        |        |        |        | KK MOTORIZED ROLLER CONVEYORS |       |        |           |       |       |  |
|-------------------------|----------|-----------|---------------------------|-------|----------|--------|--------|--------|--------|-------------------------------|-------|--------|-----------|-------|-------|--|
|                         | LOADING  | UNLOADING | KK200                     | KK330 | KK330 HD | KK 460 | KK 530 | KK 730 | KK 930 | CONTROL A                     |       |        | CONTROL B |       |       |  |
|                         |          |           |                           |       |          |        |        |        |        | KK 530                        | KK730 | KK 930 | KK 530    | KK730 | KK930 |  |
| SHARK 332 RC KONNECT    |          |           |                           | •     | •        |        |        |        |        |                               |       |        |           |       |       |  |
| SHARK 350 NC HS 5.0     |          | •         |                           |       |          |        | •      |        |        | •                             |       |        | •         |       |       |  |
| SHARK 350 CNC HS 4.0    |          |           |                           |       |          |        | •      |        |        | •                             |       |        | •         |       |       |  |
| SHARK 460 KONNECT       | •        |           |                           |       |          |        |        | •      |        |                               | •     |        |           | •     |       |  |
| SHARK 660 CNC HS 4.0    |          |           |                           |       |          |        |        | •      |        |                               | •     |        |           | •     |       |  |
| SHARK 512 SXI EVO       | •        | •         |                           |       |          |        | •      |        |        | •                             |       |        | •         |       |       |  |
| SHARK 652 SXI H 5.0     | •        | •         |                           |       |          |        |        | •      |        |                               | •     |        |           | •     |       |  |
| TIGER 372 CNC LR 4.0    |          | •         |                           |       |          |        |        |        |        |                               |       |        |           |       |       |  |
| TIGER 372 CNC LR 4.0 RC |          | •         |                           |       |          |        |        |        |        |                               |       |        |           |       |       |  |
| TIGER 402 CNC HR 4.0    |          | •         |                           |       |          |        |        |        |        |                               |       |        |           |       |       |  |
| TIGER 402 CNC HR 4.0 RC |          | •         |                           |       |          |        |        |        |        |                               |       |        |           |       |       |  |

# OPTIONS IDLER CONVEYORS

|  |                                |
|--|--------------------------------|
|  | VERTICAL ROLLER                |
|  | SET OF VERTICAL ROLLERS        |
|  | TWO SETS OF VERTICAL ROLLERS   |
|  | HEAVY-DUTY VERTICAL ROLLER     |
|  | ADJUSTABLE VERTICAL ROLLER     |
|  | HYDRAULIC SQUARING VICE        |
|  | TRAY COOLANT RECOVERY          |
|  | ADDITIONAL SUPPORT             |
|  | SAFETY FILLER PLATES           |
|  | STAGING SKIDS                  |
|  | MEASURING STOP DEVICE R1       |
|  | MEASURING STOP DEVICE R2       |
|  | MEASURING STOP DEVICE R3       |
|  | MEASURING STOP DEVICE R4       |
|  | MEASURING STOP DEVICE FLASH    |
|  | CHAIN CROSS TRANSFER           |
|  | TRUCK & TROLLEY CROSS TRANSFER |
|  | ARROW (M, S, A)                |
|  | BLAZE (S, A)                   |

## KK IDLER ROLLER CONVEYORS

|   | VERTICAL ROLLER | SET OF VERTICAL ROLLERS | TWO SETS OF VERTICAL ROLLERS | HEAVY-DUTY VERTICAL ROLLER | ADJUSTABLE VERTICAL ROLLER | HYDRAULIC SQUARING VICE | TRAY COOLANT RECOVERY | ADDITIONAL SUPPORT | SAFETY FILLER PLATES | STAGING SKIDS | MEASURING STOP DEVICE R1 | MEASURING STOP DEVICE R2 | MEASURING STOP DEVICE R3 | MEASURING STOP DEVICE R4 | MEASURING STOP DEVICE FLASH | CHAIN CROSS TRANSFER | TRUCK & TROLLEY CROSS TRANSFER | ARROW (M, S, A) | BLAZE (S, A) |
|---|-----------------|-------------------------|------------------------------|----------------------------|----------------------------|-------------------------|-----------------------|--------------------|----------------------|---------------|--------------------------|--------------------------|--------------------------|--------------------------|-----------------------------|----------------------|--------------------------------|-----------------|--------------|
| KK 200   |                 |                         |                              |                            |                            |                         |                       | •                  |                      |               | •                        | •                        | •                        |                          |                             |                      |                                |                 |              |
| KK 330   |                 | •                       | •                            |                            |                            |                         |                       | •                  |                      |               | •                        | •                        | •                        |                          |                             |                      |                                | •               |              |
| KK330HD  |                 | •                       |                              |                            |                            |                         |                       |                    |                      |               |                          |                          |                          |                          |                             |                      |                                | •               |              |
| KK 460   |                 | •                       | •                            |                            |                            |                         |                       | •                  |                      |               |                          | •                        | •                        |                          |                             |                      |                                | •               |              |
| KK 530   | •               |                         |                              | •                          | •                          | •                       | •                     |                    | •                    | •             |                          |                          |                          | •                        | •                           | •                    | •                              |                 | •            |
| KK 730   | •               |                         |                              | •                          | •                          | •                       | •                     |                    | •                    | •             |                          |                          |                          | •                        | •                           | •                    | •                              |                 | •            |
| KK 930   | •               |                         |                              | •                          | •                          | •                       | •                     |                    | •                    | •             |                          |                          |                          | •                        | •                           | •                    | •                              |                 | •            |




• suitable

• it requires a control




# OPTIONS MOTORIZED CONVEYORS




| VERTICAL ROLLER | SET OF VERTICAL ROLLERS | TWO SETS OF VERTICAL ROLLERS | HEAVY-DUTY VERTICAL ROLLER | ADJUSTABLE VERTICAL ROLLER | HYDRAULIC SQUARING VICE | TRAY COOLANT RECOVERY | ADDITIONAL SUPPORT | SAFETY FILLER PLATES | STAGING SKIDS | MEASURING STOP DEVICE R1 | MEASURING STOP DEVICE R2 | MEASURING STOP DEVICE R3 | MEASURING STOP DEVICE R4 | MEASURING STOP DEVICE FLASH | CHAIN CROSS TRANSFER | TRUCK & TROLLEY CROSS TRANSFER | ARROW (M, S, A) | BLAZE (S, A) |
|-----------------|-------------------------|------------------------------|----------------------------|----------------------------|-------------------------|-----------------------|--------------------|----------------------|---------------|--------------------------|--------------------------|--------------------------|--------------------------|-----------------------------|----------------------|--------------------------------|-----------------|--------------|
|-----------------|-------------------------|------------------------------|----------------------------|----------------------------|-------------------------|-----------------------|--------------------|----------------------|---------------|--------------------------|--------------------------|--------------------------|--------------------------|-----------------------------|----------------------|--------------------------------|-----------------|--------------|

## KKA MOTORIZED ROLLER CONVEYORS (MANUAL FREE STAND CONTROL WITH JOYSTICK)

|        |   |   |  |  |   |   |  |  |  |   |   |  |  |  |  |  |  |  |
|--------|---|---|--|--|---|---|--|--|--|---|---|--|--|--|--|--|--|--|
| KK 530 |  | • |  |  | • | • |  |  |  | • | • |  |  |  |  |  |  |  |
| KK 730 |  | • |  |  | • | • |  |  |  | • | • |  |  |  |  |  |  |  |
| KK 930 |  | • |  |  | • | • |  |  |  | • | • |  |  |  |  |  |  |  |

## KKB MOTORIZED ROLLER CONVEYORS (FIXED MANUAL FREE STAND CONTROL)

|        |   |   |  |  |   |   |  |  |  |   |   |  |  |   |   |   |  |  |
|--------|---|---|--|--|---|---|--|--|--|---|---|--|--|---|---|---|--|--|
| KK 530 |  | • |  |  | • | • |  |  |  | • | • |  |  | • | • | • |  |  |
| KK 730 |  | • |  |  | • | • |  |  |  | • | • |  |  | • | • | • |  |  |
| KK 930 |  | • |  |  | • | • |  |  |  | • | • |  |  | • | • | • |  |  |

|               |   | VERTICAL ROLLER | SET OF VERTICAL ROLLERS | TWO SETS OF VERTICAL ROLLERS! | HEAVY-DUTY VERTICAL ROLLER | ADJUSTABLE VERTICAL ROLLER | HYDRAULIC SQUARING VICE | TRAY COOLANT RECOVERY | ADDITIONAL SUPPORT | SAFETY FILLER PLATES | STAGING SKIDS | MEASURING STOP DEVICE R1 | MEASURING STOP DEVICE R2 | MEASURING STOP DEVICE R3 | MEASURING STOP DEVICE R4 | MEASURING STOP DEVICE FLASH | CHAIN CROSS TRANSFER | TRUCK & TROLLEY CROSS TRANSFER | ARROW (M, S, A) | BLAZE (S, A) |
|---------------|---|-----------------|-------------------------|-------------------------------|----------------------------|----------------------------|-------------------------|-----------------------|--------------------|----------------------|---------------|--------------------------|--------------------------|--------------------------|--------------------------|-----------------------------|----------------------|--------------------------------|-----------------|--------------|
| <b>KK 930</b> |  | •               |                         |                               | •                          | •                          | •                       | •                     | •                  | •                    | •             |                          |                          |                          |                          | •                           | •                    | •                              |                 |              |
| <b>KK 730</b> |  | •               |                         |                               | •                          | •                          | •                       | •                     | •                  | •                    | •             |                          |                          |                          |                          | •                           | •                    | •                              |                 |              |
| <b>KK 530</b> |  | •               |                         |                               | •                          | •                          | •                       | •                     | •                  | •                    | •             |                          |                          |                          |                          | •                           | •                    | •                              |                 |              |

**KKC MOTORIZED ROLLER CONVEYORS (FIXED AUTOMATIC FREE STAND CONTROL)**

# TECHNICAL SPECIFICATIONS

|   | Rest piece no longer<br>fed - standard -(mm) | Rest piece no longer<br>fed with vice to<br>reduce restpiece (mm) | Minimum cutting length (mm) | Cutting capacity with<br>overhead bundling (mm) | Speed of feeding vice<br>(m/min) | Max. weight that the<br>feeding vice can pull (kg) |
|---|--|---|-----------------------------|---|----------------------------------|--|
| SHARK 332 RC KONNECT                      | 390  | -   | 10                          | -   | 9                                | 1360   |
| SHARK 350 NC HS 5.0                       | 130  | 25  | 10                          | 350X350   | 4.5                              | 2720   |
| SHARK 350 CNC HS 4.0                      | 130  | 25  | 10                          | 350X350   | 4.5                              | 2720   |
| SHARK 460 KONNECT                         | 120  | -   | 10                          | 460X460   | 4.5                              | 2720   |
| SHARK 660 CNC HS 4.0                      | 70   | -   | 10                          | 660X660   | 4.5                              | 10000*   |
| SHARK 512 SXI EVO                         | -  | -   | -                           | -   | -                                | -  |
| SHARK 652 SXI H 5.0<br>MANUAL MITERING    | -  | -   | -                           | -   | -                                | -  |
| SHARK 652 SXI H 5.0<br>AUTOMATIC MITERING | -  | -   | -                           | -   | -                                | -  |
| TIGER 372 CNC LR 4.0                      | 170  | 170   | 10                          | 70X70   | 6                                | 1360   |
| TIGER 372 CNC LR 4.0 RC                   | 260  | -   | -                           | -   | 6                                | 1360   |
| TIGER 402 CNC HR 4.0                      | 160  | 160   | -                           | 70X70   | 6                                | 1360   |
| TIGER 402 CNC HR 4.0 RC                   | 260  | -   | -                           | -   | 6                                | 1360   |

\* 26" x 26" x 15' / 660mm x 660mm x 3000mm



| Working table height (mm) | Capacity of the coolant tank (Lt) | Capacity of the hydraulic tank (Lt) | Blade length (mm)                          | Max. sawing machine sizes (mm) | Packing size (mm)  |
|---------------------------|-----------------------------------|-------------------------------------|--|--------------------------------|--------------------|
| 930                       | 180                               | 70                                  | 3770 ±30 X 27 X 0.9                        | 3050 X 2300                    | 2250 X 2300 X 3050 |
| 860                       | 200                               | 70                                  | 4640 ±40 X 34 X 1.1<br>4640 ±40 X 41 X 1.3 | 3050 X 2070                    | 2200 X 2200 X 3200 |
| 870                       | 200                               | 70                                  | 4640 ±40 X 34 X 1.1<br>4640 ±40 X 41 X 1.3 | 3050 X 2360                    | 2200 X 2200 X 3200 |
| 837                       | 180                               | 60                                  | 6350 ±30 X 41 X 1.3                        | 3900 X 2300                    | 2300 X 2300 X 3900 |
| 890                       | 340                               | 72                                  | 8400 ±40 X 54 X 1.6<br>8400 ±40 X 67 X 1.6 | 5000 X 2440                    | 3000 X 2440 X 5000 |
| 880                       | 82                                | 2.5                                 | 4640 ±20 X 34 X 1.1                        | 3260 X 1660                    | 2100 X 2280 X 1800 |
| 938                       | 95                                | 25                                  | 6700 ±20 X 41 X 1.3                        | 3400 X 3300                    | 2100 X 3400 X 2350 |
| 938                       | 95                                | 25                                  | 6700 ±20 X 41 X 1.3                        | 3400 X 3300                    | 2100 X 3400 X 2350 |
| 940                       | 105                               | -                                   | HSS Ø 370 X 32 X 3                         | 2500 X 2540                    | 1800 X 2700 X 2100 |
| 940                       | 105                               | -                                   | HSS Ø 370 X 32 X 3                         | 2500 X 2540                    | 1800 X 2700 X 2100 |
| 1000                      | 105                               | -                                   | HM Ø 400 X 32 X 3.8                        | 2500 X 2540                    | 1800 X 2700 X 2100 |
| 1000                      | 105                               | -                                   | HM Ø 400 X 32 X 3.8                        | 2500 X 2540                    | 1800 X 2700 X 2100 |

MEP's passionate team of designers and technical experts use the latest mechanical design software to be at the forefront of metal cutting technology and to choose the most innovative and advanced solutions to all possible needs in metal cutting.

## DESIGN AND PRODUCTION OF CUSTOM CUTTING LINES

MEP's technical staff are able to design and build custom cutting machines and equipments to meet all possible needs.

**DO YOU NEED A SAW?**

**WE MAKE YOUR OWN SAW!**







### SERVICE & SUPPORT

The Mep After Sale Service supports Customers with a range of services that for years have been one of the Company's excellence.



### SPARE PARTS

Our technical staff is always ready to guarantee you the best assistance in the identification of the spare parts, even for machines out of production, and shipping by the fastest couriers within 24-72 hours after placing the order.

Moreover, storage and modern logistics ensure that our spare parts warehouse is constantly optimized in order to guarantee maximum availability.



### MAINTENANCE PLANS

A regular maintenance has several benefits: less frequent failures and breakages, longer life of the sawing machine and its parts, more efficient system.

Find out which maintenance plan is the most suitable for your production needs or check if the maintenance KIT suitable for your sawing machine is available. Maximize efficiency to avoid any unpleasant events! Prevent expensive downtime by relying on the experience of our after sale service team.



### TRAINING PLANS

Conceived for your MEP sawing machines or cutting lines: these cutting-edge courses are oriented to customers and workshop practice and they are about notions and practice directly on the machine!

Stand out from the competition by taking full advantage of the potential of your sawing machine!



### OVERHAUL

Restore the efficiency of your sawing machine by improving productivity, cutting precision and safety.



### INTEGRATIONS AND OPTIMIZATIONS

Upgrades to enhance the software version in use, along with the integrations needed to connect its parts with other systems, maximize the efficiency of your workshop by making the most of its potential.

**OUR EXPERIENCE AND SUPPORT TO GRANT YOUR EFFICIENCY, ALWAYS!**

## AFTER SALES PROGRAM

**Given the primary importance of Customer Satisfaction, particular attention has been paid to the management of the After Sales Service by a highly specialized internal staff that constantly interacts with quality control, Authorized Customer Service Centres, Sales Office and End Customers.**

Autorizzazione del Ministero per i Beni e le Attività Culturali  
Prot. n. 6603 del 5-7-2010



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IN THE MUSEUM OF OUR CITY THE ONLY GROUP OF  
GOLDEN BRONZE STATUS IN THE WORLD



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